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U.S. Patent No. 11,802,384 entitled "Removing Earth Working Method with a Removing Tool Offset Obliquely with Respect to the Propulsion Direction, and Earth Working Machine Embodied to Execute the Method" issued November 31, 2023 to Wirtgen GmbH of Windhagen, Germany. Invented by Sebastian Winkels of Windeck, Germany. Abstract: The present invention relates to an earth working method for removing earth material by means of a tool (14) rotating around a working axis (R); the rotating tool (14) being carried by a machine frame (20) of an earth working machine (10); the machine frame (20) standing on a substrate (U) by way of a rollable propelling unit (13) and being driven by a propulsion drive apparatus (25, HM) to perform a propelled motion relative to the substrate (U) in a propulsion direction (VR); the propulsion direction (VR) enclosing with the working axis (R) an angle ( $\beta$ ) different from 90°; and the present invention further relates to an earth working machine embodied to execute the earth working method.